

PIERRE | TARIF
DES DIVISIONS | Rév. 2023

ULTRA
COMPACT
SURFACES



COMARTEX
Depuis
1980

ROUES DE PROFIL MOLE A PROFILO



Outils Avancés / Division Pierre

PARAMÈTRES DE TRAVAIL POUR OUTILS DE PROFILAGE

PARAMÈTRES DE LAVORO

PAR MOLE A PROFILO

	RPM NR. GIRI	ALIMENTAZIONE AVANCEMENT [mm/ min]	ENLÈVEMENT DES STOCKS PORTÉE [mm]
OUTILS HAUT DE GAMME Ø 120 mm			
SCU LIGNE SUPÉRIEURE POS.1	5.000	400	SUR LA FORME
SCU LIGNE SUPÉRIEURE POS.2	5.000	800	0,3
UCS LIGNE SUPÉRIEURE POS.3	5.000	800	0,1
UCS LIGNE SUPÉRIEURE POS.4	5.000	800	0,05-0,1
OUTILS FAST LINE Ø 80/90 mm			
UCS LIGNE RAPIDE POS.1	5.500	400	SUR LA FORME
UCS LIGNE RAPIDE POS.2	5.500	800	0,3
UCS LIGNE RAPIDE POS.3	5.500	800	0,1
UCS LIGNE RAPIDE POS.4	5.500	800	0,05-0,1
OUTILS DE POLISSAGE			
EXPRESS POS.5	2.500-3.000	1.200-1.500	0,03-0,05
EXPRESS POS.6	2.500-3.000	1.200-1.500	0,03-0,05
EXPRESS POS.7	2.500-3.000	1.200-1.500	0,03-0,05

TYPE SEGMENTÉ / MOLE A SETTORI = SEG

LA MEILLEURE SOLUTION POUR LA MISE EN FORME DES PROFILS LA MIGLIORE SOLUZIONE PER CREARE IL PROFILO

CONTINUE AVEC FENTES / MOLA FASCIA CONTINUA CON INTAGLI = C+S

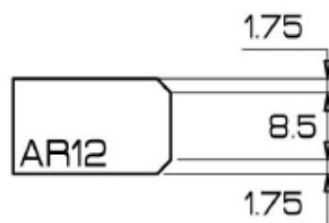
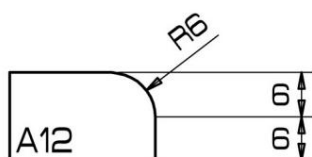
MACHINES EDM CANAUX D'EAU POUR LIQUIDE DE REFROIDISSEMENT ET TROUS POUR LIQUIDE DE REFROIDISSEMENT

DIRECTEMENT SUR LA SURFACE DU DIAMANT. INTAGLI CREATI CON MACCHINA EDM PER IL PASSAGGIO DELL'ACQUA E CON FORI D'ACQUA PER LA REFRIGERAZIONE DELL'UTENSILE DURANTE LA LAVORAZIONE

POLISSAGE EXPRESS-LUCIDANTI = EXP

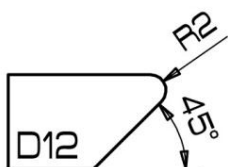
POLISSAGE EXPRESS POUR UNE FINITION HAUTE BRILLANCE LUCIDANTI EXPRESS PER UNA FINITURA LUCIDA

Outils Avancés / Division Pierre



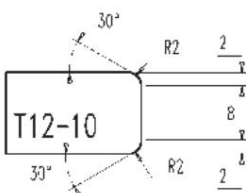
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1	C+S	MT91040	85	70	469
2	C+S	MT91041	85	70	469
3	C+S	MT91042	85	70	469
4	C+S	MT91124	85	70	469
5	Exp	PB021560	77	60	164
6	Exp	PB021561	77	60	164
7	Exp	PB021562	77	60	164

Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91023	80	75	477
2	C+S	MT91024	80	75	477
3	C+S	MT91025	80	75	477
4	C+S	MT91026	80	75	477
5	Exp	PB02321	67	60	164
6	Exp	PB02322	67	60	164
7	Exp	PB02323	67	60	164



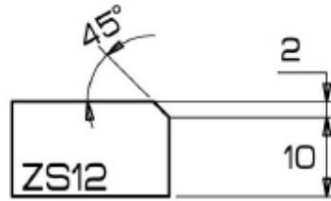
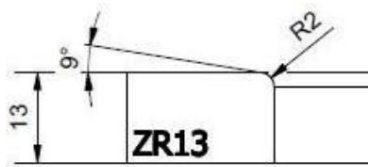
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1	C+S	MT91073	90	69	573
2	C+S	MT91074	90	69	573
3	C+S	MT91075	90	69	573
4	C+S	MT91076	90	69	573
5	Exp	PB021889	87	60	174
6	Exp	PB021890	87	60	174
7	Exp	PB021891	87	60	174

Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91222	90	71	521
2	C+S	MT91223	90	71	521
3	C+S	MT91224	90	71	521
4	C+S	MT91225	90	71	521
5	Exp	PB021991	80	60	163
6	Exp	PB021992	80	60	163
7	Exp	PB021993	80	60	163



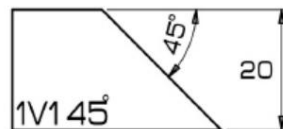
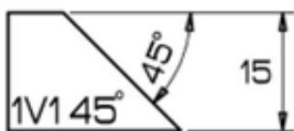
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1	C+S	MT91459	80	74	450
2	C+S	MT91460	80	74	450
3	C+S	MT91461	80	74	450
4	C+S	MT91462	80	74	450
5	Exp	PB024036	70	60	168
6	Exp	PB024037	70	60	168
7	Exp	PB024038	70	60	168

Outils Avancés / Division Pierre



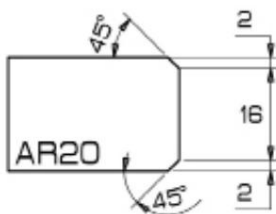
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1	C+S	MT91230	68	75	430
2	C+S	MT91231	68	75	430
3	C+S	MT91232	68	75	430
4	C+S	MT91233	68	75	430
5	Exp	PB021994	68	60	164
6	Exp	PB021995	68	60	164
7	Exp	PB021996	68	60	164

Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91043	80	75	430
2	C+S	MT91044	80	75	430
3	C+S	MT91045	80	75	430
4	C+S	MT91125	80	75	430
5	Exp	PB021712	70	60	191
6	Exp	PB021713	70	60	191
7	Exp	PB021714	70	60	191



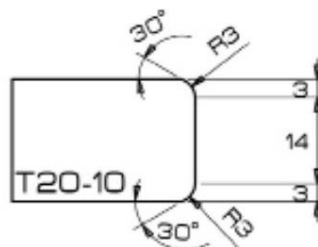
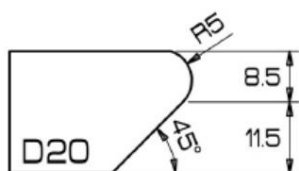
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1	Seg.	MT91092	100		434
2	C+S	MT91093	90		521
3	C+S	MT91094	90		521
4	C+S	MT91317	90		521
5	Exp	PB023033	95		234
6	Exp	PB023034	95		234
7	Exp	PB023035	95		234

Position	Taper	CODE DJA	DE	—	Prix €
1	SEC	MT91027	130	82	591
2	C+S	MT91028	120	72	630
3	C+S	MT91029	120	72	630
4	C+S	MT91068	120	72	630
5	Exp	PB021569	108	60	196
6	Exp	PB021570	108	60	196
7	Exp	PB021571	108	60	196



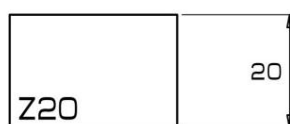
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1	C+S	MT91005	78	70	521
2	C+S	MT91006	78	70	521
3	C+S	MT91007	78	70	521
4	C+S	MT91114	78	70	521
5	Exp	PB02013	68	60	169
6	Exp	PB02014	68	60	169
7	Exp	PB02015	68	60	169

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Position	Taper	CODE DJA	DE	—	Prix €
1	SEC	MT91011	120	87	586
2	C+S	MT91012	120	87	624
3	C+S	MT91013	120	87	624
4	C+S	MT91126	120	87	624
5	Exp	PB02052	91	60	219
6	Exp	PB02053	91	60	219
7	Exp	PB02054	91	60	219

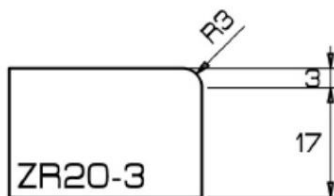
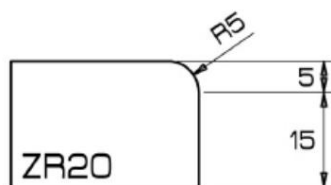
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1	C+S	MT91016	71	60	521
2	C+S	MT91017	71	60	521
3	C+S	MT91018	71	60	521
4	C+S	MT91143	71	60	521
5	Exp	PB021349	75	60	179
6	Exp	PB021350	75	60	179
7	Exp	PB021351	75	60	179



Position	Taper	CODE DJA	DE	—	Prix €
1	SEC	MT91115	86	60	533
2	C+S	MT91116	86	60	507
3	C+S	MT91117	86	60	507
4	C+S	MT91118	86	60	507
5	Exp	PB02172	90	60	173
6	Exp	PB02173	90	60	173
7	Exp	PB02174	90	60	173

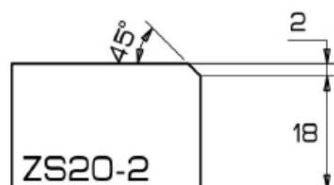
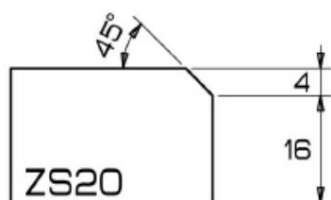
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1	C+S	MT91008	80	80	481
2	C+S	MT91009	80	80	417
3	C+S	MT91010	80	80	417
4	C+S	MT91144	80	80	417
5	Exp	PB02403	80	80	169
6	Exp	PB02404	80	80	169
7	Exp	PB02405	80	80	169

Outils Avancés / Division Pierre



Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91046	85	70	521
2	C+S	MT91047	85	70	521
3	C+S	MT91048	85	70	521
4	C+S	MT91145	85	70	521
5	Exp	PB02199	80	60	164
6	Exp	PB02200	80	60	164
7	Exp	PB02201	80	60	164

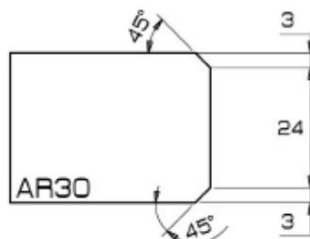
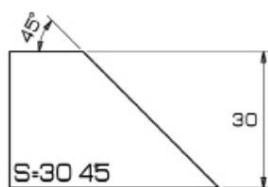
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1	C+S	MT91049	85	70	521
2	C+S	MT91050	85	70	521
3	C+S	MT91051	85	70	521
4	C+S	MT91146	85	70	521
5	Exp	PB02253	75	60	174
6	Exp	PB02254	75	60	174
7	Exp	PB02255	75	60	174



Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91052	82	70	521
2	C+S	MT91053	82	70	521
3	C+S	MT91054	82	70	521
4	C+S	MT91147	82	70	521
5	Exp	PB02214	72	60	191
6	Exp	PB02215	72	60	191
7	Exp	PB02216	72	60	191

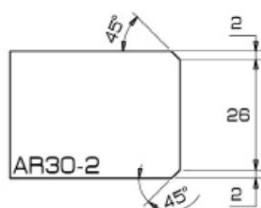
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1	C+S	MT91019	78	70	521
2	C+S	MT91020	78	70	521
3	C+S	MT91021	78	70	521
4	C+S	MT91022	78	70	521
5	Exp	PB02232	70	60	201
6	Exp	PB02233	70	60	201
7	Exp	PB02234	70	60	201

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Position	Taper	CODE DJA	DE	—	Prix €
1	SEC	MT91086	130	62	618
2	C+S	MT91128	140	72	759
3	C+S	MT91129	140	72	759
4	C+S	MT91130	140	72	759
5	Exp	PB021598	128	60	228
6	Exp	PB021599	128	60	228
7	Exp	PB021600	128	60	228

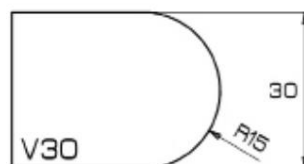
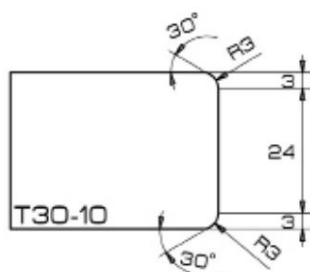
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1	C+S	MT91034	80	70	590
2	C+S	MT91035	80	70	590
3	C+S	MT91036	80	70	590
4	C+S	MT91174	80	70	590
5	Exp	PB02016	70	60	175
6	Exp	PB02017	70	60	175
7	Exp	PB02018	70	60	175



Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91131	80	70	590
2	C+S	MT91132	80	70	590
3	C+S	MT91133	80	70	590
4	C+S	MT91134	80	70	590
5	Exp	PB02019	70	60	175
6	Exp	PB02020	70	60	175
7	Exp	PB02021	70	60	175

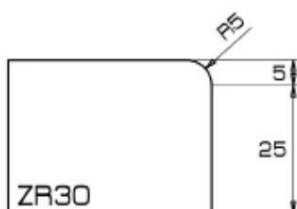
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1	SEC	MT91135	120	67	650
2	C+S	MT91136	120	67	689
3	C+S	MT91137	120	67	689
4	C+S	MT91138	120	67	689
5	Exp	PB02055	111	60	234
6	Exp	PB02056	111	60	234
7	Exp	PB02057	111	60	234

Outils Avancés / Division Pierre



Position	Taper	CODE DJA	DE	—	Prix €
1	SEC	MT91139	77	60	573
2	C+S	MT91140	71	60	573
3	C+S	MT91141	71	60	573
4	C+S	MT91142	71	60	573
5	Exp	PB021346	75	60	182
6	Exp	PB021347	75	60	182
7	Exp	PB021348	75	60	182

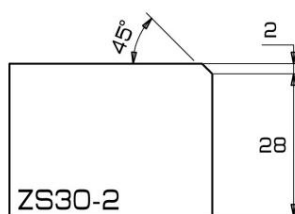
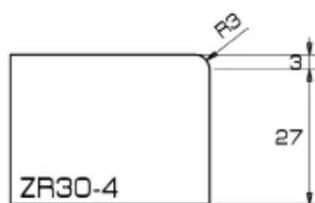
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1	SEC	MT91064	96	60	586
2	C+S	MT91065	96	60	578
3	C+S	MT91066	96	60	578
4	C+S	MT91067	96	60	578
5	Exp	PB02175	100	60	179
6	Exp	PB02176	100	60	179
7	Exp	PB02177	100	60	179



Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91059	80	80	503
2	C+S	MT91060	80	80	491
3	C+S	MT91061	80	80	491
4	C+S	MT91062	80	80	491
5	Exp	PB02388	80	80	183
6	Exp	PB02389	80	80	183
7	Exp	PB02390	80	80	183

Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91152	80	65	573
2	C+S	MT91153	80	65	573
3	C+S	MT91154	80	65	573
4	C+S	MT91155	80	65	573
5	Exp	PB02202	80	60	164
6	Exp	PB02203	80	60	164
7	Exp	PB02204	80	60	164

Outils Avancés / Division Pierre



Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91156	80	65	576
2	C+S	MT91157	80	65	576
3	C+S	MT91158	80	65	576
4	C+S	MT91159	80	65	576
5	Exp	PB02256	80	60	177
6	Exp	PB02257	80	60	177
7	Exp	PB02258	80	60	177

Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91030	80	70	573
2	C+S	MT91031	80	70	573
3	C+S	MT91032	80	70	573
4	C+S	MT91033	80	70	573
5	Exp	PB02235	70	60	201
6	Exp	PB02236	70	60	201
7	Exp	PB02237	70	60	201



Position	Taper	CODE DJA	DE	—	Prix €
1	C+S	MT91096	80	-	590
2	C+S	MT91097	80	-	562
3	C+S	MT91098	80	-	562
4	C+S	MT91099	80	-	562
5	Exp	PB02440	80	-	188
6	Exp	PB02441	80	-	188
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Outils Avancés / Division Pierre

PARAMÈTRES DE TRAVAIL

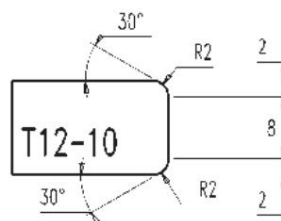
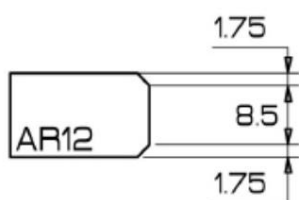
PARAMÈTRES DE LAVORO

MICRONLINE Ø 20

POSITION POSITION	ÉPAISSEUR DE LA DALLE SPESSORE LASTRA [pouces mm]	RPM NR. GIRI	ENLÈVEMENT DES STOCKS PORTÉE [mm]	ALIMENTATION AVANCEMENT [mm/min]	TAPER TIPO
1	12- 20-30-40	6.000—6.500	pour façonner 0,3 max	400-600	Segmenté
2	12- 20-30-40	6.000—6.500	0,2-0,3	800-1.000	Segmenté
3	12- 20-30-40	6.000—6.500	0,15	800-1.000	Segmenté
4	12- 20-30-40	5.800	0,10	800-1.000	Segmenté
5	12- 20-30-40	3.300-3.800	0,03-0,05 Pression	800-1.000	Exprimer Polissage
6	12- 20-30-40	3.300-3.800	0,03-0,05 Pression	800-1.000	Exprimer Polissage
7	12- 20-30-40	3.300-3.800	0,03-0,05 Pression	800-1.000	Exprimer Polissage

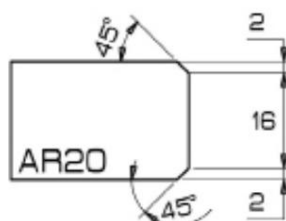
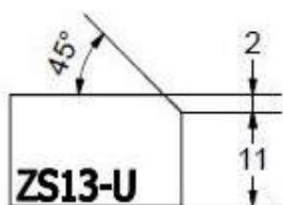


Outils Avancés / Division Pierre



Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90010	25	20	196
2	2 SEG	MT90011	25	20	196
3	2 SEG	MT90012	25	20	196
4	2 SEG	MT90028	25	20	196
5	Exp	PB021152	25	20	136
6	Exp	PB021153	25	20	136
7	Exp	PB021154	25	20	136

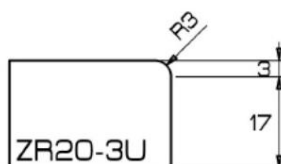
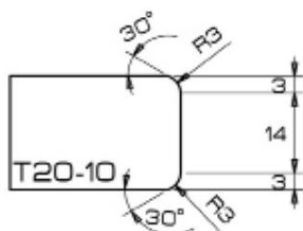
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1	2 SEG	MT90295	25	20	196
2	2 SEG	MT90296	25	20	196
3	2 SEG	MT90297	25	20	196
4	2 SEG	MT90298	25	20	196
5	Exp	PB023116	25	20	136
6	Exp	PB023117	25	20	136
7	Exp	PB023118	25	20	136



Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90013	25	20	196
2	2 SEG	MT90014	25	20	196
3	2 SEG	MT90015	25	20	196
4	2 SEG	MT90046	25	20	196
5	Exp	PB021188	25	20	136
6	Exp	PB021189	25	20	136
7	Exp	PB021190	25	20	136

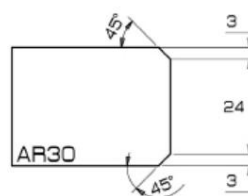
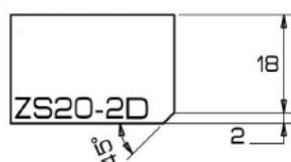
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1	2 SEG	MT90016	25	20	234
2	2 SEG	MT90017	25	20	234
3	2 SEG	MT90018	25	20	234
4	2 SEG	MT90035	25	20	234
5	Exp	PB021004	28	20	136
6	Exp	PB021005	28	20	136
7	Exp	PB021006	28	20	136

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Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90019	30	20	283
2	2 SEG	MT90020	30	20	283
3	2 SEG	MT90021	30	20	283
4	2 SEG	MT90048	30	20	283
5	Exp	PB021149	37	20	136
6	Exp	PB021150	37	20	136
7	Exp	PB021151	37	20	136

Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90025	30	20	283
2	2 SEG	MT90026	30	20	283
3	2 SEG	MT90027	30	20	283
4	2 SEG	MT90047	30	20	283
5	Exp	PB021125	30	20	136
6	Exp	PB021126	30	20	136
7	Exp	PB021127	30	20	136



Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90037	26	20	234
2	2 SEG	MT90038	26	20	234
3	2 SEG	MT90039	26	20	234
4	2 SEG	MT90040	26	20	234
5	Exp	PB021046	32	20	136
6	Exp	PB021047	32	20	136
7	Exp	PB021048	32	20	136

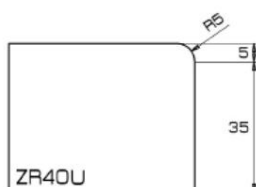
Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90053	30	20	305
2	2 SEG	MT90054	30	20	305
3	2 SEG	MT90055	30	20	305
4	2 SEG	MT90056	30	20	305
5	Exp	PB021007	30	20	136
6	Exp	PB021008	30	20	136
7	Exp	PB021009	30	20	136

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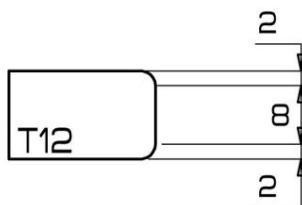
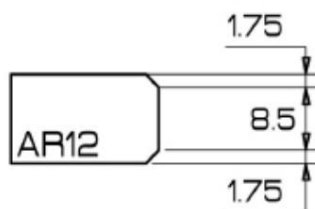
Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90022	20	20	169
2	2 SEG	MT90023	20	20	169
3	2 SEG	MT90024	20	20	169
4	2 SEG	MT90036	20	20	169
5	Exp	PB021001	20	20	136
6	Exp	PB021002	20	20	136
7	Exp	PB021003	20	20	136

Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90042	20	20	218
2	2 SEG	MT90043	20	20	218
3	2 SEG	MT90044	20	20	218
4	2 SEG	MT90045	20	20	218
5	Exp	PB021001	20	20	136
6	Exp	PB021002	20	20	136
7	Exp	PB021003	20	20	136



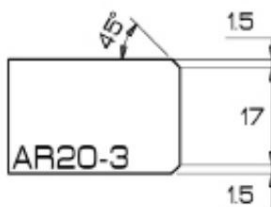
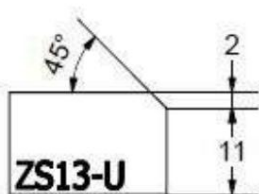
Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90095	20	20	337
2	2 SEG	MT90096	20	20	337
3	2 SEG	MT90097	20	20	337
4	2 SEG	MT90098	20	20	337
5	Exp	PB021031	20	20	147
6	Exp	PB021032	20	20	147
7	Exp	PB021033	20	20	147

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Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90220	dix	dix	196
2	2 SEG	MT90221	dix	dix	196
3	2 SEG	MT90222	dix	dix	196
4	2 SEG	MT90223	dix	dix	196

Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90224	dix	dix	196
2	2 SEG	MT90225	dix	dix	196
3	2 SEG	MT90226	dix	dix	196
4	2 SEG	MT90227	dix	dix	196



Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90228	dix	dix	196
2	2 SEG	MT90229	dix	dix	196
3	2 SEG	MT90230	dix	dix	196
4	2 SEG	MT90231	dix	dix	196

Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90116	dix	dix	234
2	2 SEG	MT90117	dix	dix	234
3	2 SEG	MT90118	dix	dix	234
4	2 SEG	MT90119	dix	dix	234



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Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90108	dix	dix	147
2	2 SEG	MT90109	dix	dix	147
3	2 SEG	MT90110	dix	dix	147
4	2 SEG	MT90111	dix	dix	147

Position	Taper	CODE DJA	DE	—	Prix €
1	2 SEG	MT90112	dix	dix	164
2	2 SEG	MT90113	dix	dix	164
3	2 SEG	MT90114	dix	dix	164
4	2 SEG	MT90115	dix	dix	164