

SECTION 2: NUMERIC CONTROL

TYPE OF WORK: Countersinking

MACHINERY: Numeric control

TOOL: Countersink cutter

SUPPLIER DETAILS

SUPPLIER: ADI S.p.A.

LOGO:



SALES CONTACT:

See attached table.

TOOL DETAILS

CODE: MT75020

REFERENCE: Sintered router for incremental cutting
diam. 20x15 ½" gas fitting



RECOMMENDATIONS AND CONDITIONS

CONDITIONS

This tool is not used to cut and it is particularly recommended for countersinking depths of 0.1 mm to 5 mm per turn. Working with rpm from 5500 to 7500 is recommended and with a feed rate of 75 to 150 mm/min is recommended.

The use of high volumes of cooling water is necessary to achieve a top quality cutting result.

OBSERVATIONS

- The suction pads must be well positioned to prevent the material from vibrating during the work.

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